



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5346-3

Job Sheet 177722



Part No: D5346-3

Job Qty: ~~52~~ ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/17/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 16-01-06 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	52 Ea	5/24/18	5/24/18	0.00	0.00	Start Up Machining-4	opn/18	JB 18.05.19
100	Hardinge	52 pcs	5/24/18	5/24/18	0.00	7.05	Hardinge	11	JB 18.05.19
110	QC	52 pcs	5/24/18	5/24/18	0.00	0.00	QC2 Machining-4	11	JB 18.05.19
120	QC	52 pcs	5/24/18	5/24/18	0.00	0.00	QC8 Machining-4		JB 18.05.19
130	Packaging	52 pcs	5/24/18	5/24/18	0.00	0.00	Packaging3-2		
140	QC21-SA	52 Ea	5/24/18	5/24/18	0.00	0.00	QC21		

Part Op 100 - 1-TURN AS PER FOLIO FB439 & DWG
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.625	303 Round Bar 0.625"	3.2500 ft (.0625 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.625	3	19	0

Part Specifications

Specifications could not be found.

Plex 5/17/18 9:20 AM Dart.Gagnon.Michelle

5053646



Container No: S072714



Part: D5346-3

Job No: 177722

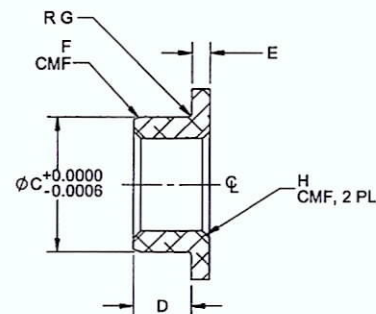
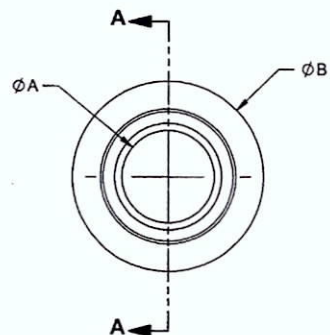
Serial No/Batch: S072714

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/19/18



SECTION A-A

375-374

D5346-X BUSHING

PART NUMBER	A	B	C	D	E	F	G	H	WEIGHT lbs
D5346-1	0.257	0.53	0.375	0.160	0.050	0.020 x 20°	0.010	0.020 x 45°	0.005
D5346-3	0.257	0.53	0.376	0.225	0.050	0.020 x 20°	0.010	0.020 x 45°	0.006
D5346-5	0.316	0.53	0.424	0.245	0.050	0.020 x 20°	0.010	0.020 x 45°	0.006
D5346-7	0.316	0.53	0.418	0.280	0.050	0.010 x 20°	0.010	0.020 x 45°	0.007

NOTES:

- 1) MATERIAL: AISI 303/304/316, STAINLESS STEEL ROUND BAR
PER ASTM A582 OR ASTM 276
(REF. DART SPEC M303R OR M304R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: SEE TABLE

B	ADDED -3/5/7 & TABLE (ZN B7-1)	RF	16.11.18
A	NEW ISSUE	RF	15.08.10
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. B
MFG. APPR.	JFS	D5346	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BUSHING	NTS
DATE	16.11.18	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE, INCORPORATED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

2017-03-22
REN 17-535

APPROVED